



IL Pharma Packaging

*We contribute to a safer and more secure future
for medical practices and pharmaceutical products
around the world with **IL** Labeling Technologies.*

IL PHARMA PACKAGING CO., LTD.

Head Office/Aichi Plant 10 Aza-Shimizu, Chiakichosano, Ichinomiya-shi, Aichi 491-0804, Japan
Tochigi Plant 4774-3 Washijuku, Sakura-shi, Tochigi 329-1411, Japan



Website

Functional Pharmaceutical Label Development

In 1977, we entered the pharmaceutical labeling industry with a "GMP" compliant roll-on tack label. In the early 1990s, we developed LPE pack labels with light shielding and cushioning functions, and established a position as a functional packaging material manufacturer in the pharmaceutical field. Since then, we have developed shrink-tack labels that seal containers by heat shrinkage to prevent tampering, peelable labels that allow labels to be partially cut off and reattached to medical records to prevent medical errors, and vial protect packs that use resin protectors and shrink-tack labels to prevent bottle breakage and exposure for high-potency injectable drugs. Through these developments, we provide high value-added functional labels for the medical field. We will continue to promote research and development specializing in the pharmaceutical field and contribute to society at large through our unique labeling business.

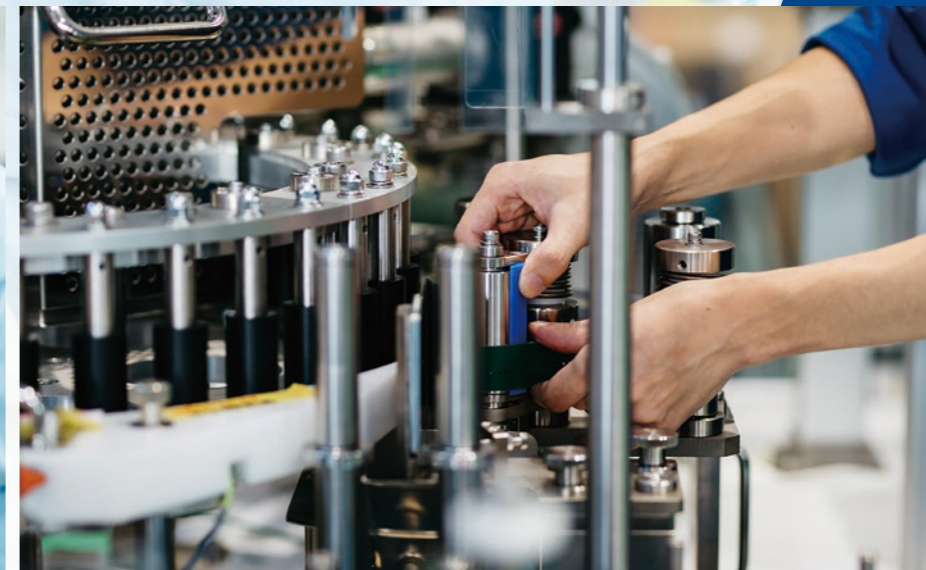


Total Labeling Solutions

We handle everything from planning and design to assembly, adjustment, and post-sales service for functional pharmaceutical labels and tack labelers (labeling machines). In the 1980s, we introduced the world's first technology from overseas at that time, which dramatically improved the speed of our labeling machines. Since then, we have contributed to the factory automation of label application, consistently reducing the burden on our customers and providing comprehensive labeling systems in terms of both labels and labeling machines.

Toward Further Evolution

Currently, we receive various requests and problems from actual medical professionals, who are the main end users of our labels, and we develop and propose solutions in response to their opinions. As a partner in the pharmaceutical field, we provide a stable supply of truly useful total labeling systems to our customers.



Production Process Chart

Label Production Process		
1	Agreement	
2	Design	
3	Proofing	
4	Order Received	
5	Plate Making	We create and read data using a Mac, and then create printing plates.
6	Printing	We provide timely, high-quality labels using the latest equipment and technology, both domestically and internationally.
7	Processing & Inspection	We perform a variety of processing according to your requests, including ± 0 quantity control and whole number image inspection.
8	Finishing	
9	Shipping	From order to delivery, quality is controlled by check sheets and shipments are inspected to meet strict GMP standards.

Labeling Machine Manufacturing Process		
1	Agreement	
2	Planning	
3	Order Received	
4	Concept Design	Our professional staff will propose the best plan for both labels and labeling machines.
5	Production	
6	Adjustment & Assembly	We perform multiple checks to ensure accuracy, reliable printing, and safety.
7	Acceptance Inspection	
8	Shipping	



About Us

Trade Name	IL PHARMA PACKAGING CO., LTD.
Location	Head Office/Aichi Plant 10 Aza-Shimizu, Chiakichosano, Ichinomiya-shi, Aichi 491-0804, Japan Tochigi Plant 4774-3 Washijuku, Sakura-shi, Tochigi 329-1411, Japan
TEL	0586-76-1612
FAX	0586-81-3678
Established	October 22, 1962
Capital	10 million yen
Business Activities	-Sales of adhesive labels, labeling machinery, and related materials and machinery to the domestic and Asia-Pacific markets.

